Convey material continuously and effectively without using costly plant air.

- **Reduce operating costs:** The highly efficient regenerative blower eliminates the need for plant air.

- **Installation flexibility:** The side-door filter access gives you installation flexibility—even allows you to mount it near the ceiling.

- **Move products in any direction:** The vacuum conveyor moves material vertically, horizontally, around corners, on multiple levels and long distances with minimal operator attention or maintenance.

- **Convey for storage or process:** Ideal for conveying powders, dust, granules, flakes and pellets in continuous or batch processes.

- **Clean easily between batches:** Side-door filter access and tool-less filter removal make it fast and easy to clean.
Specifications

- Available in 304 stainless steel, 316 stainless steel, aluminum or carbon steel construction.
- Convey up to 18,000 lb/h (8165 kg/h).

<table>
<thead>
<tr>
<th>Model No.</th>
<th>16</th>
<th>20</th>
<th>24</th>
<th>30</th>
<th>36</th>
<th>42</th>
</tr>
</thead>
<tbody>
<tr>
<td>Construction</td>
<td>All models available in carbon steel, or 304 or 316 stainless steel.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**CONVEYOR CAPACITIES**

<table>
<thead>
<tr>
<th>feet³/hour*</th>
<th>21</th>
<th>45</th>
<th>96</th>
<th>135</th>
<th>225</th>
<th>360</th>
</tr>
</thead>
<tbody>
<tr>
<td>meters³/hour*</td>
<td>(.6)</td>
<td>(1.3)</td>
<td>(2.7)</td>
<td>(3.8)</td>
<td>(6.4)</td>
<td>(10.2)</td>
</tr>
</tbody>
</table>

**BLOWER SIZE**

<table>
<thead>
<tr>
<th>horsepower</th>
<th>1.5</th>
<th>2.5</th>
<th>5</th>
<th>10</th>
<th>15</th>
<th>20/25</th>
</tr>
</thead>
</table>

**FILTER AREA**

<table>
<thead>
<tr>
<th>feet²</th>
<th>13</th>
<th>13</th>
<th>31</th>
<th>62</th>
<th>93</th>
<th>124</th>
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</thead>
</table>

**HEIGHT—less valve**

<table>
<thead>
<tr>
<th>inches</th>
<th>37</th>
<th>40</th>
<th>51</th>
<th>61</th>
<th>72</th>
<th>78</th>
</tr>
</thead>
<tbody>
<tr>
<td>centimeters</td>
<td>(94)</td>
<td>(102)</td>
<td>(130)</td>
<td>(155)</td>
<td>(183)</td>
<td>(198)</td>
</tr>
</tbody>
</table>

Note: Specifications subject to change without notice. Contact a factory sales engineer for specifications and options.

* Nominal capacity based upon 50 ft (15 m) equivalent length piping.

Options

**MODEL OPTIONS**

Model 36 Vacuum Conveyor offers increased material conveyance, with flow rates of up to 225 cubic feet per hour.

Hapman’s Positive Displacement Pump connects remotely to models 36 or 42, boosting conveying power and increasing material flow.

Model 42 is designed for large capacity processes and offers conveyance of up to 360 cubic feet per hour.

**SPECIAL COATINGS**

Improve material flow with optional Teflon® or special coatings.

**AVAILABLE DISCHARGE VALVES**

Designed for your material application, with choice of slide gate, dump gate or rotary valve discharge options.

**See More Equipment At hapman.com**

Hapman offers a complete line of material handling equipment that easily integrates into existing systems, including:

- Bulk Bag Fillers
- Drag Conveyors
- Dust Collectors
- Feeders
- Tubular Drag Conveyors
- Bulk Bag Unloaders
- Helix Flexible Screw Conveyors
- Bag Compactors
- Lump Breakers
- And More

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We offer a true performance guarantee ensuring your Hapman equipment achieves the specific results it was designed and manufactured to deliver. And if you need technical support, call us. We are available 24/7.

800-427-6260 (US/Can)
sales@hapman.com
hapman.com

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Hapman’s Positive Displacement Pump connects remotely to models 36 or 42, boosting conveying power and increasing material flow.